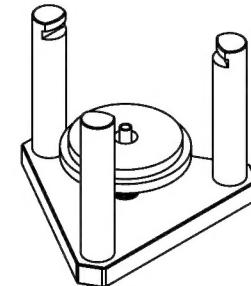
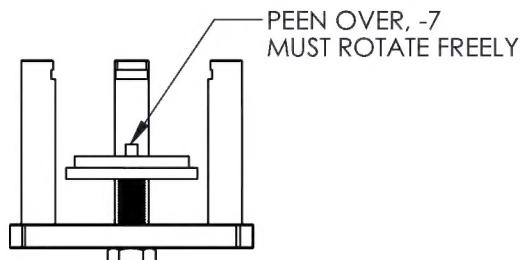
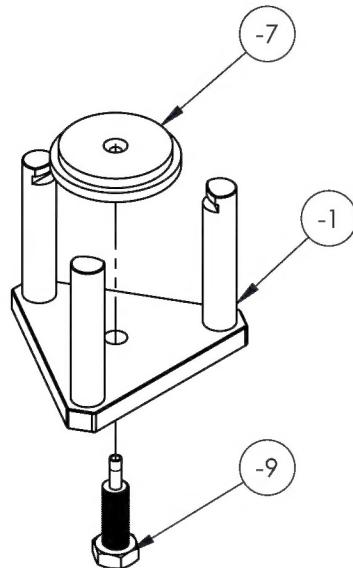


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REVISIONS							
REV	ECR	DESCRIPTION			DATE	INITIAL	APPROVED
1	15-0009	-3	CH'D MATERIAL WAS 1018 IS A36 P&O. -5 CH'D MATERIAL WAS 4140 IS 4140/4142. -7 CH'D MATERIAL WAS 4140 IS 4140/4142.		1/12/2015	RJC	JAG



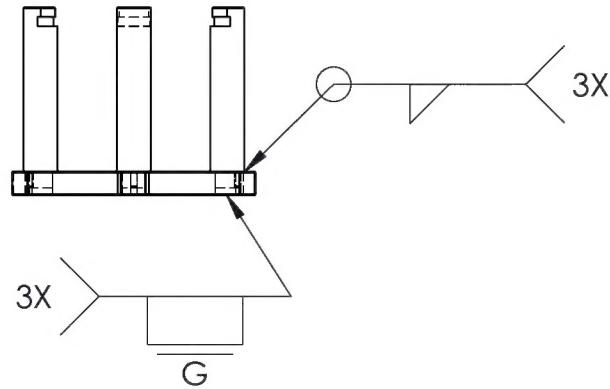
NOTE:  
REF. EUROCOPTER T/N: 332A93-3215-00.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	BASE WELDMENT			2
1			-3		BASE	A36 P&O		3
3			-5		POST	4140/4142		4
			-7	1	DISK	4140/4142		5
			-9	1	HEX HEAD CAP SCREW	STEEL	M14 X 1.5 X 55mm (MCMASTER-CARR # 91180A787) MODIFIED	6
3	B/O		-11		DOWEL PIN	STEEL	Ø1/8 X 5/16 (MCMASTER-CARR #98381A216)	2
ASSY -1								

TITLE		DWG NO.		REV
MGB, T/R OUTPUT SEAL EXTRACTOR		RBE332A93-3215-00		1
MAT'L	DRAWN BY:	APPROVED		D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/8 .XX ± .01      ANGLES ± 5° .X ± .1		HEAT TREAT FINISH		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		SPEC		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL		AS332
SCALE	1:4	DATE	6/6/2013	SHEET 1 OF 6

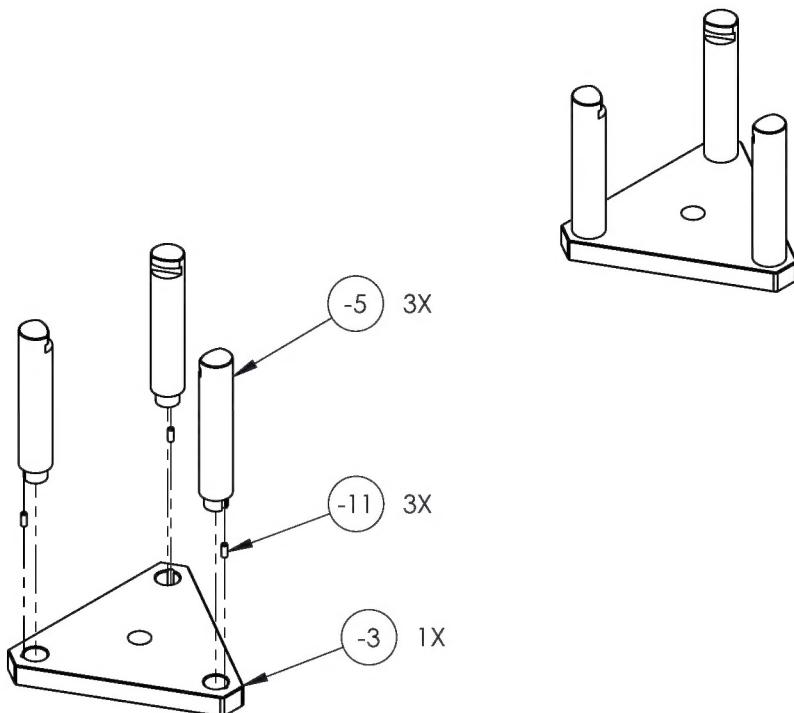
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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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(-1)

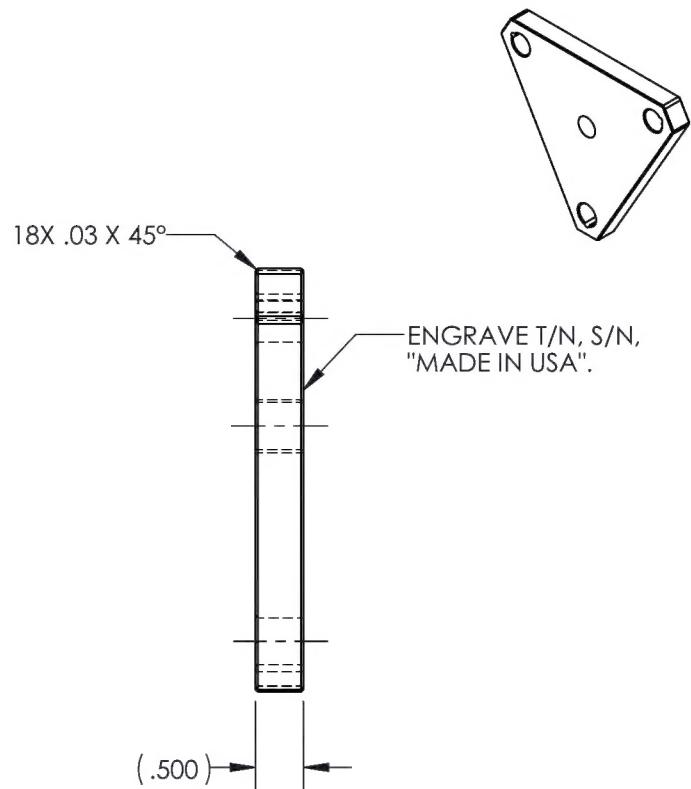
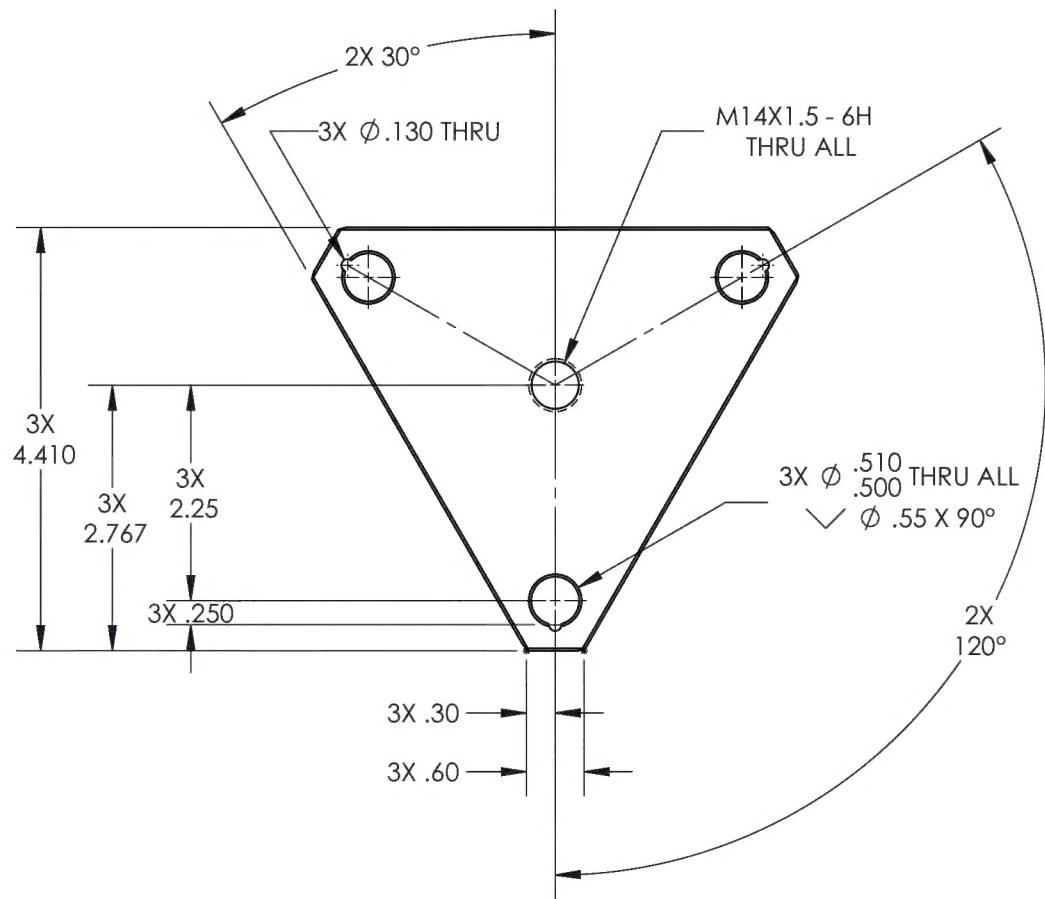
BASE WELDMENT



<b>DART</b> AEROSPACE	
TITLE <b>MGB, T/R OUTPUT SEAL EXTRACTOR</b>	
DWG NO. <b>RBE332A93-3215-00-1</b>	
REV <b>1</b>	
MAT'L	DRAWN BY: <b>MARPET</b>
APPROVED <b>D Weil</b>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH CAD PLATE YELLOW	
SPEC QQ-P-416F, TYPE II, CLASS II	
USED ON MODEL AS332	
SCALE 1:4	DATE 6/6/2013
SHEET 2 OF 6	

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REVIEWS			DESCRIPTION			DATE	INITIAL	APPROVED
REV	ECR							
1	15-0009	-3	CH'D MATERIAL WAS 1018 IS A36 P&O.			1/12/2015	RJC	JAG



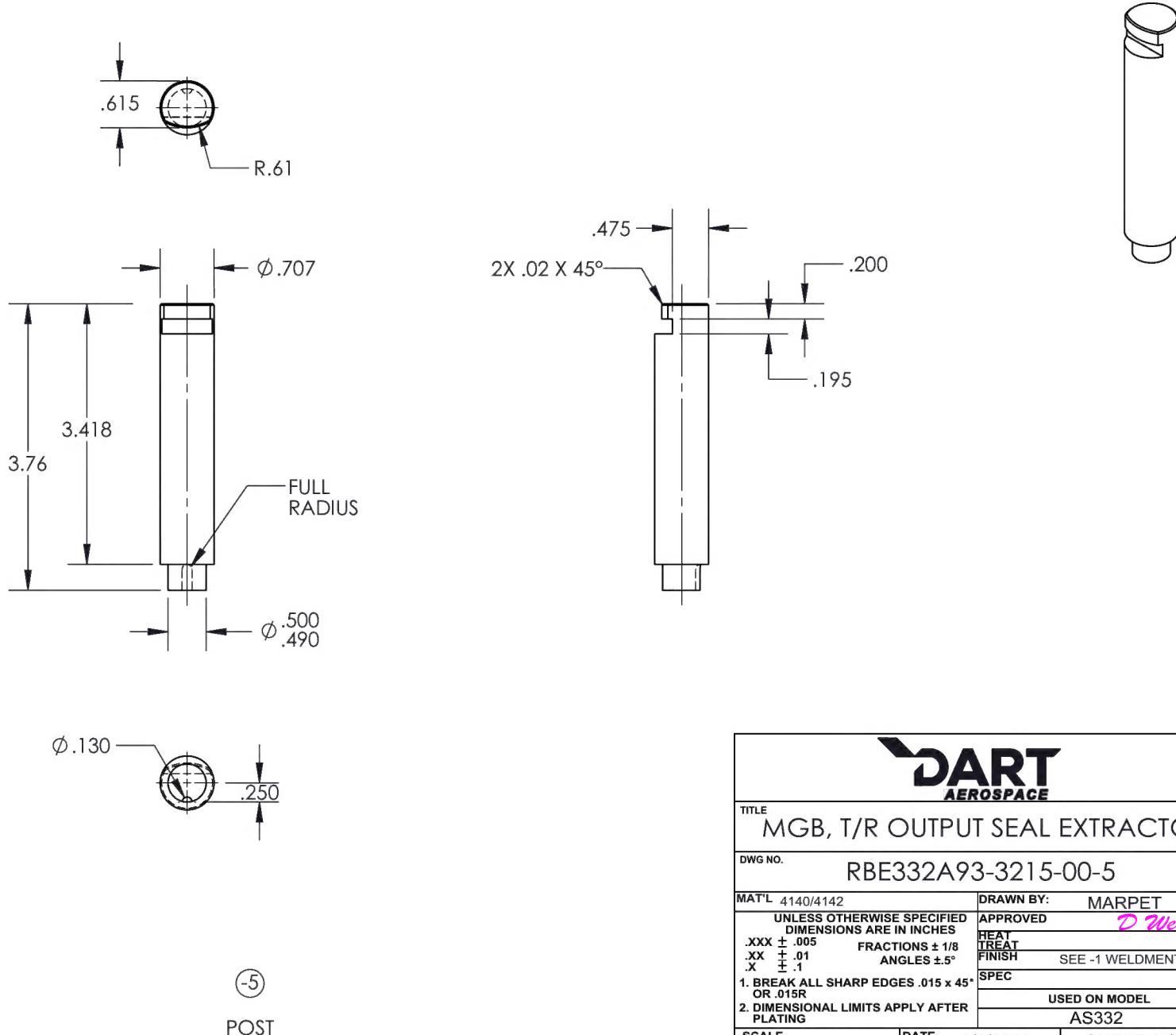
(3)

PALM

<b>DART</b> AEROSPACE	
TITLE <b>MGB, T/R OUTPUT SEAL EXTRACTOR</b>	
DWG NO. <b>RBE332A93-3215-00-3</b> REV <b>1</b>	
MAT'L A36 P&O DRAWN BY: MARPET	
UNLESS OTHERWISE SPECIFIED APPROVED <b>D Weil</b>	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT SEE -1 WELDMENT	
FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL	
AS332	
SCALE 1:2	DATE 6/6/2013
SHEET 3 OF 6	

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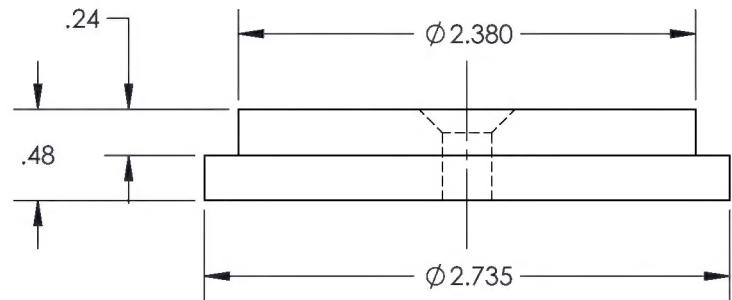
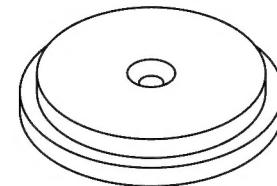
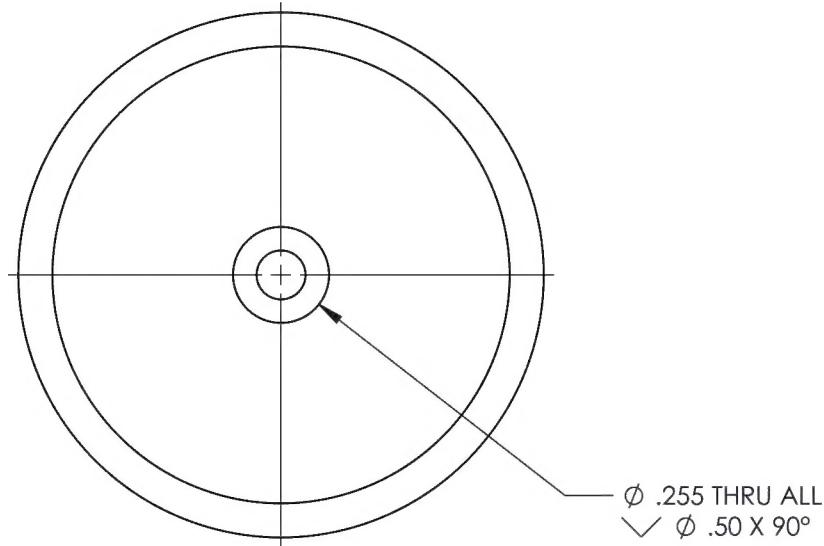
REVIEWS		
REV	ECR	DESCRIPTION
1	15-0009	-5 CH'D MATERIAL WAS 4140 IS 4140/4142.
		DATE INITIAL APPROVED
		1/12/2015 RJC JAG



<b>DART</b> AEROSPACE	
TITLE: MGB, T/R OUTPUT SEAL EXTRACTOR	
DWG NO.	RBE332A93-3215-00-5
MAT'L	4140/4142
DRAWN BY:	MARPET
APPROVED:	D Weil
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/8	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT FINISH SEE -1 WELDMENT	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SPEC	
USED ON MODEL AS332	
SCALE	1:2
DATE	6/6/2013
SHEET 4 OF 6	

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REVISIONS					
REV	ECR		DESCRIPTION	DATE	INITIAL
1	15-0009	-7	CH'D MATERIAL WAS 4140 IS 4140/4142.	1/12/20105	RJC JAG



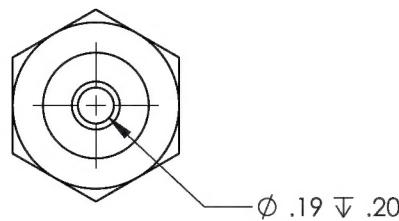
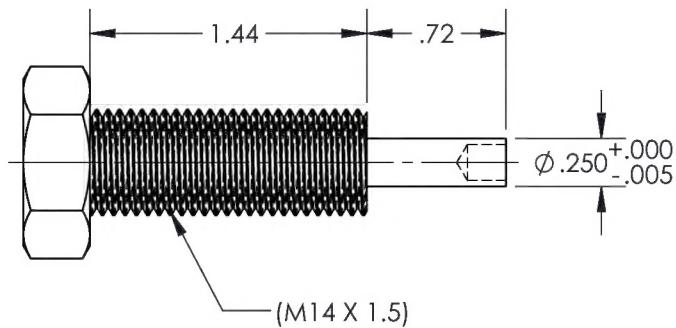
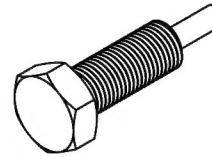
(-7)

DISK

<b>DART</b> <b>AEROSPACE</b>	
TITLE	
MGB, T/R OUTPUT EXTRACTOR SEAL	
DWG NO.	RBE332A93-3215-00-7
MAT'L	4140/4142
DRAWN BY:	MARPET
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
USED ON MODEL	AS332
SCALE	1:1
DATE	6/6/2013
SHEET 5 OF 6	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-9)

HEX HEAD CAP SCREW

DART AEROSPACE			
TITLE			
MGB, T/R OUTPUT SEAL EXTRACTOR			
DWG NO.	RBE332A93-3215-00-9		
MAT'L	STEEL	DRAWN BY:	MARPET
UNLESS OTHERWISE SPECIFIED		APPROVED	<i>D Weil</i>
DIMENSIONS ARE IN INCHES		HEAT	
.XXX ± .005		TREAT	
.XX ± .01		FINISH	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AS332	
SCALE	1:1	DATE	6/6/2013
		SHEET 6 OF 6	